19 frame profiles, 6 panel profiles, and 9 species choices allow the customer hundreds and hundreds of design possibilities.

FAS lumber and A-grade MDF-core plywood are used exclusively in all mitered door production. These are premium material grades which ensure the most consistent and highest quality product for every species.

“Applied Mouldings” are machined into the actual frame stock as one solid piece, rather than glued in. This construction method eliminates gaps and the possibility of separation over time.

2-1/2” wide tenons provide increased surface area for glue adhesion, creating the strongest possible mitered joints.

The tightest possible tolerances (1/32") are held, which make our doors perfect for inset applications.

Stress tests and iodine tests are performed routinely to ensure joint and glue integrity.

Eight quality checkpoints at every step of the manufacturing process.

Each door is examined under cross flow inspection lights for final sanding before packing.

Fast 5 day manufacturing lead time after order confirmation.

Friendly customer service for fast order quoting.

10 Reasons to Make Hardware Resources Your Supplier

Publisher’s Policy: Every effort has been made to assure the accuracy of the information contained in the catalog; however, the information printed and the images of products shown are subject to errors, omissions and/or changes without notice. Slight variations from the pictured product are normal and are not considered defective or reason to return the product. Since wood color and grain texture vary slightly from tree to tree and photographic and printing techniques vary in color, actual product may vary slightly from the product shown. All doors are shown in unfinished select hard maple.
Mitered doors have diagonal corner joints and many moulding options, giving a more attractive, elegant look to cabinet doors and drawers.

Mitered doors have perfect diagonal lines that blend the wood grain patterns.

![Mitered Corner Joint](diagram1)

Wood grain blends together

Diagonal then 90°

Mitered Corner Joint

Square Corner Joint

All on the diagonal

Wood grain butts together

Blind mortise and tenon mitered doors hide the end grain on the frame pieces.

![Mitered Corner Joint](diagram2)

End grain hidden inside joint

End grain visible and darker

Square Corner Joint

Mitered doors have stronger joints.

![Mitered Corner Joint](diagram3)

Tenon inserted snugly into mortise and is glued

Square (Cope & Stick) Corner Joint

Tenon rests in groove and is glued
See what our customers are saying

Our shop's in a very hot and humid part of the country. Hardware Resources' doors haven't warped or split, and we've had them in some pretty extreme conditions at our job sites.

- **Don Dodson & Tank Pierson**
  Custom Woodworks
  Longview, TX

From what I've seen, Hardware Resources’ doors are never out of square or out of tolerance. The joints are perfect. The overall quality can’t be matched by other suppliers I’ve tried.

- **Shawn Godfrey**
  S and D Custom Cabinets
  Kingsland, TX

The investment that Hardware Resources has made in mitered door manufacturing equipment is far more than a shop like mine can afford. It’s a higher quality mitered door than I can make myself, and at a good price.

- **Ron Elliott**
  Elliott’s Custom Cabinets Inc.
  Fulton, MO

We like that the Hardware Resources doors are finish sanded at 180 grit, and then touched-up by hand. This is very important to us because we can stain their doors without time and labor to do touch-up work.

- **Kevin Stephens and Nathan Baze**
  Madison View Cabinets
  Denison, TX
Door Styles

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Made in USA
Raised Panel Mitered Doors with Applied Rope Moulding

Bradley

Made in USA
Flat Panel Mitered Doors with Applied Rope Moulding

Bristol

Made in USA
Raised Panel Mitered Doors

Cambridge

Made in USA
Raised Panel Mitered Doors

Preston

Made in USA
Raised Panel Mitered Doors

Yorkshire

F20

P03

Made in USA
Raised Panel Mitered Doors

Sheffield

Made in USA
Raised Panel Mitered Doors

Willett

Made in USA
Raised Panel Mitered Doors

Oxford

Made in USA
Raised Panel Mitered Doors

Dover

Made in USA
Raised Panel Mitered Doors

Drummond

Made in USA
Flat Panel Mitered Doors

Lexington

[Diagram of door dimensions]

Made in USA
Flat Panel Mitered Doors

Suffolk

Made in USA
Flat Panel Mitered Doors

Savannah

*Shown with optional beaded center panel face routing on 1-1/2” centers.
Flat Panel Mitered Doors

Norfolk

Made in USA
Flat Panel Mitered Doors

Rutledge

Made in USA
Flat Panel Mitered Doors

Aspen

Made in USA
Frame Moulding Profiles

Applied Rope Moulding Profiles

**Door Profile**
- **F12**
  - Height: 3/4"
  - Length: 3"

**Drawer Profile**
- **R12**
  - Height: 3/4"
  - Length: 1-1/2"

- **F17**
  - Height: 3/4"
  - Length: 3"

- **R17**
  - Height: 3/4"
  - Length: 1-1/2"

**Standard Profiles**

**Door Profile**
- **F03**
  - Height: 3/4"
  - Length: 3"

**Drawer Profile**
- **R03**
  - Height: 3/4"
  - Length: 1-1/2"

- **F14**
  - Height: 3/4"
  - Length: 3"

- **R14**
  - Height: 3/4"
  - Length: 1-1/2"
Frame Moulding Profiles

Standard Profiles

Door Profile

F15

3/4"

3"

F16

3/4"

3"

F21

3/4"

3"

Drawer Profile

R15

3/4"

1-1/2"

R14

3/4"

1-1/2"

R21

3/4"

1-1/2"

F24

3/4"

3"

R01

3/4"

1-1/2"
Frame Moulding Profiles

Applied Moulding “Look”

Door Profile

<table>
<thead>
<tr>
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Drawer Profile

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<td></td>
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<tr>
<td>R25</td>
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</tr>
</tbody>
</table>

Made in USA
Frame Moulding Profiles

Standard Profiles

**Door Profile**
- F02: 3/4" x 2-1/2"
- F04: 3/4" x 2-1/2"
- F13: 3/4" x 2-1/2"
- F22: 3/4" x 2-1/2"

**Drawer Profile**
- R02: 3/4" x 1-1/2"
- R04: 3/4" x 1-1/2"
- R13: 3/4" x 1-1/2"
- R22: 3/4" x 1-1/2"
Frame Moulding Profiles

Standard Profiles

**Door Profile**
- **F23**
  - Height: 3/4"
  - Width: 2-1/2"

**Drawer Profile**
- **R23**
  - Height: 3/4"
  - Width: 1-1/2"

**Door Profile**
- **F01**
  - Height: 3/4"
  - Width: 2-1/4"

**Drawer Profile**
- **R01**
  - Height: 3/4"
  - Width: 1-1/2"
Slab Drawer Profiles

SLAB7

SLAB3

SLAB1

SLAB2

SLAB4

SLAB5

SLAB6
Panel Profiles

- **P03**
  - 1" width
  - 5/8" height

- **P05**
  - 1" width
  - 5/8" height

- **P06**
  - 1" width
  - 5/8" height

- **P11**
  - 1" width
  - 5/8" height

- **P01**
  - 1/4" width
  - *Flat Panel (Plywood)*

- **P08**
  - 3/4" width
  - 3/8" height
  - *Reverse Raised Panel (Hardwood)*
Center Panel Face Routing (V-Groove or Beaded)

Any flat panel (plywood P01) or reversed raised panel (hardwood P08) door can be customized to have face routing added to the center panel. Any flat panel (plywood P01) drawer front can also have face routing added. Face routing is not available on drawer fronts with reversed raised panels, due to the horizontal grain direction of the drawer front.

Choose from V-Groove or Beaded routing pattern with 1-1/2” or 3” center-to-center spacings.

There will be a $2.50/square foot upcharge for adding the V-Groove or Beading to any door or drawer front.

There is a 2 square foot minimum per door or drawer front for pricing center panel face routing.

### V-Groove with 1-1/2” Centers

![V-Groove with 1-1/2” Centers Diagram]

### V-Groove with 3” Centers

![V-Groove with 3” Centers Diagram]

### Beaded with 1-1/2” Centers

![Beaded with 1-1/2” Centers Diagram]

### Beaded with 3” Centers

![Beaded with 3” Centers Diagram]
**Product Specifications**

**Measurements and Tolerances**

- Outside dimensions of all products have a tolerance of +/- 1/32”.
- Doors and drawer fronts have a squareness tolerance of +/- 1/32”.

All doors, drawer fronts, glued up panels, or center panels under 24” wide will have an allowable warpage tolerance of 1/8”. All doors, drawer fronts, glued up panels, or center panels under 48” tall will have an allowable warpage tolerance of 1/8”. Any items over 24” wide or over 48” tall will have a 1/4” warpage tolerance.

Doors and drawer fronts are ordered **width x height**.

Prices are quoted per square foot (to nearest 1/100 of a square foot).

**Square Footage Calculation for Pricing:**

1. Measurements should be taken to nearest 1/16” when ordering.
2. Width (inches) x Height (inches) = Total Square Inches
3. Divide Total Square Inches by 144.
4. Round to nearest 1/100th of a square foot
   - 1 square foot minimum per piece will be applied for door pricing
   - 1/2 square foot minimum per piece will be applied for drawer front pricing

**Pricing Calculation:**

1. Select Door Style
2. Select Wood Species
3. Refer to price table to determine the square footage price for the door and wood species you wish to calculate.
4. Multiply square footage of door or drawer front by the square footage price from the price table.

### Minimum Door and Drawer Front Sizes

<table>
<thead>
<tr>
<th>Stile/ Rail</th>
<th>Raised Panel</th>
<th>Flat Panel</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-1/16”</td>
<td>7-3/16”</td>
<td>5-1/2”</td>
</tr>
<tr>
<td>1-1/2”</td>
<td>6”</td>
<td>5-1/2”</td>
</tr>
<tr>
<td>SLAB</td>
<td>4-1/2”</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Stile/ Rail</th>
<th>Raised Panel</th>
<th>Flat Panel</th>
</tr>
</thead>
<tbody>
<tr>
<td>3”</td>
<td>9”</td>
<td>7”</td>
</tr>
<tr>
<td>2-3/4”</td>
<td>8-1/2”</td>
<td>6-1/2”</td>
</tr>
<tr>
<td>2-1/2”</td>
<td>8”</td>
<td>6”</td>
</tr>
<tr>
<td>2-1/4”</td>
<td>7-1/2”</td>
<td>5-1/2”</td>
</tr>
</tbody>
</table>

All **5-piece doors and drawer fronts with reversed raised panel profile (P08)** will follow the same minimum size restrictions shown for raised panel doors and drawer fronts.

All **slab drawer fronts** require a minimum 4-1/2” width or height.
Product Specifications

**Applied Mouldings**

All applied rope mouldings are glued and press fit.

**Door Grain Direction**

All doors will be produced with vertical grain pattern as standard. Door grain direction can be specified to a horizontal grain pattern with a 20% upcharge.

**Oversized Doors**

Doors over 12 square feet are considered oversized. Any solid wood door 32” or wider will be considered oversized. Oversized doors will carry a $5.00/square foot upcharge applied to the total size of the door.

Doors or Drawer Fronts may have only one dimension (width or height) over 30”.

**Center Stiles & Rails**

Center horizontal rails will be placed on doors over 60” in height. Center horizontal rail will be placed to achieve a 50/50 split unless otherwise specified by customer. Warranty will be void if customer refuses center rail placement on doors over 60” in height. A 30% upcharge will also apply if customer refuses center rail placement on raised panel doors over 60” in height.

If you want spacing other than 50/50, specify on your order which split you need for center rail placement. For example, a 40/60 split means the lower panel is the larger panel and will comprise 60% of the total visual opening space, while the upper panel will comprise 40%.

Center vertical stiles will be placed on doors greater than 25” wide. Center vertical stile will be placed to achieve a 50/50 split. Warranty will be void and a 30% upcharge will apply if center stile is refused on doors greater than 25” wide.

Each additional panel will require a $3.00/panel upcharge.

- **CR01**: 9/16” × 2-3/4” Used with F12, F14, F15, F16, F17, F18, F19, F20, F21
- **CR03**: 3/4” × 2-1/4” Used with F01
- **CR04**: 5/8” × 2-1/4” Used with F02
- **CR05**: 3/4” × 2-1/4” Used with F03, F04, F22, F23
- **CR06**: 11/16” × 2-1/4” Used with F13
**Finishing & Materials**

**Finishing**

All duBois doors and drawer fronts are produced and shipped unfinished.

We recommend that all doors and drawer fronts are block or sponge sanded to the same grit as the face frame or cabinet. We recommend that all doors and drawer fronts are treated with a pre-sealer, especially when using medium to dark finishes, to prevent blotchy or uneven finishing.

Darker stains or glazes will require extra sanding steps by the customer.

**Material Specifications**

“Select” species are purchased to the highest grade and thoroughly defected to minimize pin knots and mineral streaks. If they appear, this is not considered a defect.

“Rustic” means heart or sap may be present depending on species; mineral streaks, random knots, and/or cluster knots may be present.

“Natural” materials have some color variation, small and large stave pieces, and some mineral streaks.

MDF panels recommended for raised panel paint grade doors.

**Select Alder** – Uniform in color and glued up for a pleasing grain pattern; recommended for natural or light stain colors. Flat panel doors will use clear alder plywood.

**Rustic “Knotty” Alder** – Mineral, sap, and knots are common and allowed. Light tan sap to reddish brown heartwoods are blended throughout. Knot size or color cannot be specified by customer. Knots may contain voids but no light will shine through. Flat panel doors will use knotty alder plywood.

**Select European Steamed Beech** – Uniform in color and glued up for a pleasing grain pattern; recommended for natural to light stain colors. Face side will allow small amount of mineral streaks. Flat panel doors will use beech plywood.
Materials

Select Red Oak – Occasional pin knots and burls allowed on face and in profiled areas. Will be uniform in color and glued up for a pleasing grain pattern and will be lighter in color than a natural grade. Recommended when using natural to light stain colors. Flat panel doors will use red oak plywood.

Natural Poplar – Mixture of sap and heartwood. Desirable for a medium to dark stain color or for painting. Flat panel doors will use hard maple plywood.

Select Soft Maple – Glued up for a pleasing color and grain pattern. “Spray No Wipe” stain process is recommended when using a natural to light stain color. Face side will allow small amount of mineral streaks. Small amount of “flags” also allowed. Flat panel doors will use hard maple plywood.

Select Cherry – Uniform in color and glued up for a pleasing grain pattern. Small percentage of mineral, sap, and pitch pockets allowed. Occasional pin knots allowed on face and in profiled areas. Recommended when using natural or light stain colors. Will naturally darken when exposed to sun and natural light. This may be enhanced with light and clear finishes and is not considered a defect. Flat panel doors will use cherry plywood.

Select Hard Maple – Uniform in color and glued up for a pleasing grain pattern and lighter in color. “Spray No Wipe” stain process is recommended when using a natural to light stain color. Face side will allow small amount of mineral streaks. Small amount of “flags” also allowed. Flat panel doors will use hard maple plywood.

Select Red Oak – Occasional pin knots and burls allowed on face and in profiled areas. Will be uniform in color and glued up for a pleasing grain pattern and will be lighter in color than a natural grade. Recommended when using natural to light stain colors. Flat panel doors will use red oak plywood.

Paint Grade – Doors or Drawer Fronts selected as PGM will be made using #1 Common Soft Maple or Natural Poplar. Naturally occurring characteristics such mineral streaks, sapwood, heartwood, pin knots or large color variations are acceptable. Solid hardwood panels may also be glued up using narrow staves. Flat panels will be made using a closed grain plywood. MDF is also an option for raised panel Paint Grade doors or drawer fronts.
Specialty Doors

Mullion Doors

Mullion doors are manufactured for use with single pane glass only. Choose from three patterns:

Minimum lite opening size is 3” x 3”.

To price, calculate the price of the door as a frame door, and add $6.00 per lite.

Mullion doors over 48” tall will have a center rail. Mullion doors with center rails are not available on F14, F16, or F17.

Each additional rail will require a $3.00/rail upcharge.

The following door frame moulding profiles are available with mullions:
Frame (Solid Glass) Doors

We offer frame doors with no panels. To price, deduct 35% from the square footage price of the corresponding full panel door.

Frame doors over 60” tall will have a center rail unless specified by customer. Warranty will be void if customer refuses center rail placement on frame doors 60” and higher.

Each additional rail will require a $3.00/rail upcharge.

Lazy Susan Doors

For lazy susan construction, two mitered doors of identical size and construction will be produced. A 3/4” x 3/4” inside corner moulding will also be supplied to be installed by the customer so that the two doors can be attached at a 90-degree angle.
Overlay / Integrated Appliance Panels

Customer will order door size according to the appliance manual. The door will be priced as a standard door, with any applicable oversize or extra rail charges.

Framed Appliance Panels

For applications requiring a 2” reduction in width or height. Customer will order door size according to the appliance manual, and specify if the handle will be on the left, right, top, or bottom of the panel. A 2-1/2” x 1/4” piece of plywood will be supplied with the door, to be inserted behind the edge of the door where the handle is located. The other three sides of the door will be routed as shown below. A $20.00 per door fee will be added to the door price to cover the edge routing of all four sides of the door and the plywood strip supplied with the door. Oversize charges will likely apply as well.
**Bar Back / Wainscot Made with Mitered Doors**

Customer will prepare face frame. Hardware Resources will make door with 3/8” inset. Customer must provide Hardware Resources with overall finished size dimensions by adding 3/4” to both the face frame inside width and height dimensions for accurate manufacturing.
**Hinge Boring**

Hardware Resources offers hinge boring on our mitered cabinet doors.

A boring fee of $1.00 per bore will be added to the order.

Standard tab dimension will be 3mm. Customers can specify tab ranging from -4mm to +6mm, in 1mm increments.

Hinge placement is fixed at 3” from each end of door to center of bore.

Number of hinges per door is fixed according to the following rules:
- Doors ≤ 39” will have 2 hinges
- Doors > 39” to 63” will have 3 hinges
- Doors > 63” to 79” will have 4 hinges
- Doors > 79” will have 5 hinges

All holes will be drilled with the following hinge bore pattern:
Mitered Drawer Fronts

5-piece drawer fronts are manufactured using 1-1/2” stiles and rails, or 2-1/16” stiles and rails for applied moulding drawer fronts.

If a drawer front is needed with stiles and rails to match the corresponding door, then the customer should order that item as a door. Minimum dimensions will apply.

Slab Drawer Fronts

Slab drawer fronts are available in seven different edge profiles shown on page 25. See price table for square footage pricing.

Drawer Front Grain Direction

All drawer fronts will be produced with horizontal grain pattern as standard.

All flat panel (plywood) 5-piece drawer fronts requiring vertical grain pattern can be specified at no charge.

5-piece drawer fronts with V-groove or beading must have vertical grain orientation.

Vertical grain pattern is not available on slab drawer fronts, raised panel drawer fronts, or reversed raised panel (P08) drawer fronts.

Oversized Drawer Fronts

Drawer fronts over 36” wide or over 12” tall will incur an upcharge of $10.00/drawer front.
Minimum Order Size

Hardware Resources will gladly accept orders of only one door or one drawer front.

Samples

A 40% discount will be applied on samples doors 12” x 15”.

A 10% discount will be applied on sample doors in other sizes. We reserve the right to limit or refuse discounts based on the door being ordered.

Production Scheduling and Estimated Completion Dates

Standard orders typically require 5 business days to manufacture, after the order has been released through Customer Service and Credit. Order date will be day zero. Shipping lead times will vary and can be arranged with Customer Service.

We offer a quick ship option for a 20% upcharge to the order. Quick ship orders require 3 business days to manufacture, after the order has been released through Customer Service and Credit. Shipping lead times will vary and can be arranged with Customer Service.

Shipping Information

Based on order size, Hardware Resources decides which shipping method will be used.

FedEx Ground is the standard service used on small package orders. Freight charges will appear on your invoice unless prepaid freight is met.

Common Carriers are used on freight (pallet) orders. Freight orders are shipped freight collect unless prepaid freight is met.

Damages should be noted on freight bill. Upon receipt of the freight shipment, we recommend noting on the BOL “Subject to further inspection for concealed damage.” Notify the Customer Service department immediately within 2 days of delivery so freight claims can be filed. Please include carrier name, tracking or BOL number, and receipt date. Keep all original packaging material and damaged items until claims are processed.
Guidelines & Recommendations

Changes in temperature, humidity, or other conditions will cause wood to naturally expand or contract. Proper precautions and care must be taken during the storage, handling, and finishing of doors.

Extra sanding steps may be necessary when using darker stains or glazes.

Finishing and sealing must be done in an expeditious manner. The entire door should receive two even coats of a high grade finish across all pieces of the door.

Proper care should be taken to bring the installation site to the condition and temperature of final occupancy, before doors are delivered and installed. Doors should not be delivered to an installation site that is under construction or subject to abnormal or extreme temperatures or humidity.

Warranty

Hardware Resources warrants against defects in materials and workmanship of doors and drawer fronts in an unfinished state as originally delivered. This warranty does not cover any installation or removal, labor, travel time, or any related products used with our products. Any variation from our normal construction specifications as previously outlined herein is not warranted by Hardware Resources.

Color and grain match between orders will not be guaranteed.

Dimensional tolerances are +/- 1/32”. There is a 1/8” tolerance for bow, warp, or twist for doors with center panels under 24” wide or 48” tall. Any item with center panel over that size will have a ¼” warpage tolerance. Any door with a single glued up panel over 24” wide will carry no warranty.

Claims on any order must be made within 1 week of receipt of order or prior to boring, hinging, drilling, hanging, finishing, or any other modification. Doors must be returned to Hardware Resources in their original condition for inspection. Any item received which has been hinged, hung, finished, or shows signs of exposure to extremes in temperature, humidity, moisture, neglect, or any type of modification, shall be void of any warranty or guarantee.
Upcharge Summary

Minimums for Price Calculations
- For doors, a 1 square foot minimum per piece will be applied.
- For drawer fronts, a 1/2 square foot minimum per piece will be applied.

Grain Direction
- All doors will be produced with vertical grain pattern as standard. Door grain direction can be specified to a horizontal grain pattern with a 20% upcharge.
- All drawer fronts will be produced with horizontal grain pattern as standard. Drawer front grain direction can be specified to a vertical grain pattern at no charge for 5-piece flat panel (P01 plywood) drawer fronts. 5-piece drawer fronts with face routing must have vertical grain orientation. Vertical grain pattern is not available on slab drawer fronts, raised panel drawer fronts, or reversed raised panel (P08) drawer fronts.

Oversized
- Doors over 12 square feet are considered oversized. Any solid wood door 32” or wider will be considered oversized. Oversized doors will carry a $5.00/square foot upcharge applied to the total size of the door.
- Drawer fronts over 36” wide or over 12” tall will incur an upcharge of $10.00/drawer front.

Center Stiles & Rails
- Center rails will be placed on doors over 60” in height. A 30% upcharge will apply if customer refuses center rail placement on raised panel doors over 60” in height.
- Each additional panel will require a $3.00/panel upcharge.

Frame (Solid Glass) Doors & Mullions
- To price a frame door, deduct 35% from the square footage price of the corresponding full panel door.
- To price a mullion door, calculate the price of the door as a frame door, and add $6.00 per lite.

Framed Appliance Panels
- A $20.00 per door fee will be added to the calculated door price.

Center Panel Face Routing
- There will be a $2.50/square foot upcharge for adding the V-Groove or Beading to any flat panel (plywood P01) or reversed raised panel (hardwood P08) door.
- There will be a $2.50/square foot upcharge for adding the V-Groove or Beading to any flat panel (plywood P01) drawer front.
- There is a 2 square foot minimum per door or drawer front for pricing.

Hinge Boring
- Any 5-piece door can have hinge boring added.
- A boring fee of $1.00 per bore is applied.
- Standard tab dimension will be 3mm. Customer can specify tab ranging from -4mm to +6mm, in 1mm increments. Please see catalog for hinge placement, number of hinges per door, and hinge bore pattern.

Minimum Orders and Samples
- Hardware Resources will gladly accept orders of only one door or one drawer front.
- A 40% discount will be applied on sample doors 12” x 15”.
- A 10% discount will be applied on sample doors in other sizes. We reserve the right to limit or refuse discounts based on the door being ordered.
Dovetail Drawer Boxes

Made in USA

Use our online Smart Ordering System to create custom dovetail drawer boxes:

- Standard Drawer, Rollout, or High-Back Rollout Boxes
- Assembled or Unassembled
- Standard Heights with Custom Depth & Width
- 1/4" Standard or 1/2" Bottom
- Optional Notch for Undermount Slides

Complimentary High Definition Laser Engraving on Hardwood Boxes
($1.50 per box for plywood)
Simply provide a high-resolution file of your logo. We'll do the rest!
Accepted file types are EPS, AI, PDF, PSD, JPEG, TIFF.
Actual logo size is 1-1/2" tall. Placed on the front left inside edge on every box.
Minimum box height for engraving is 3". Not available on high-back rollouts.

Don't have a logo? Choose from our preselected font options
to customize your company name.

$50 setup fee applies to all logos requested after the initial logo has been created.

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5/8" Fleur-de-Lis ............................................ UV Coated
5/8" Hard Maple ............................................ UV Coated or Unfinished
5/8" Aspen .................................................. UV Coated
5/8" White Birch, Imported ............................. UV Coated
1/2" Baltic Birch Plywood ............................... UV Coated or Unfinished
1/2" Baltic Birch Plywood Edgebanded .............. UV Coated

<table>
<thead>
<tr>
<th>HEIGHT OPTIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hardwood &amp; Plywood</td>
</tr>
<tr>
<td>2.0&quot;</td>
</tr>
<tr>
<td>2.5&quot;</td>
</tr>
<tr>
<td>3.0&quot;</td>
</tr>
<tr>
<td>3.5&quot;</td>
</tr>
</tbody>
</table>

*12” height available on hardwood only. 11” and 12” heights in Fleur-de-Lis, Hard Maple, Aspen, and Plywood use a 10” base with an adder that is tongue and groove joined to create the extra height. Dovetail is done on the entire drawer side at one time so the box integrity is intact. 11” and 12” heights are available in Birch and do not require the tongue and groove adder. Not available for rollout or high-back rollout boxes.

Our duBois drawer boxes are manufactured in the USA by Hardware Resources. Fleur-de-Lis, Hard Maple and Aspen are North American hardwoods purchased from FSC certified suppliers. Fleur-de-Lis boxes are FSC Certified. FSC materials available on request. White Birch is imported A/B grade hardwood, laminate and jointed. Baltic Birch plywood is Carb Compliant 9-ply high density plywood with no internal voids. UV cured coating is 100% solid and contains no VOC. Each UV coated piece is double coated to ensure a lasting finish.

www.hardwareresources.com/drawerbox
### Drawer Box Linear Material

**Fleur-de-Lis**  
A product of Hardware Resources

**Aspen**  
A product of Hardware Resources

<table>
<thead>
<tr>
<th>HEIGHT</th>
<th>THICKNESS</th>
<th>COATING</th>
<th>CTN QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>DF58X030U</td>
<td>3”</td>
<td>5/8” Unfinished</td>
<td>80LF</td>
</tr>
<tr>
<td>DF58X030</td>
<td>3”</td>
<td>5/8” UV Coated</td>
<td>80LF</td>
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<tr>
<td>DF58X040U</td>
<td>4”</td>
<td>5/8” Unfinished</td>
<td>80LF</td>
</tr>
<tr>
<td>DF58X040</td>
<td>4”</td>
<td>5/8” UV Coated</td>
<td>80LF</td>
</tr>
<tr>
<td>DF58X060U</td>
<td>6”</td>
<td>5/8” Unfinished</td>
<td>72LF</td>
</tr>
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<td>DF58X060</td>
<td>6”</td>
<td>5/8” UV Coated</td>
<td>72LF</td>
</tr>
<tr>
<td>DF58X080U</td>
<td>8”</td>
<td>5/8” Unfinished</td>
<td>56LF</td>
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<tr>
<td>DF58X080</td>
<td>8”</td>
<td>5/8” UV Coated</td>
<td>56LF</td>
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<tr>
<td>DF58X100U</td>
<td>10”</td>
<td>5/8” Unfinished</td>
<td>56LF</td>
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<tr>
<td>DF58X100</td>
<td>10”</td>
<td>5/8” UV Coated</td>
<td>56LF</td>
</tr>
</tbody>
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<td>56LF</td>
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</tbody>
</table>

Drawer Box Linear Material is sold in random lengths 5’-8’. Fleur-de-Lis material is FSC certified.

Cert No: BV-COC-160059  
*Fleur-de-Lis Species Only*  
FSC Materials available on request
# CABBINET DOOR ORDER FORM (1)

Fax completed form to 318.742.9513

## GENERAL INFORMATION

(Complete this portion in its entirety. Please Print)

<table>
<thead>
<tr>
<th>COMPANY NAME</th>
<th>CUSTOMER NUMBER</th>
<th>P.O. NUMBER</th>
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</thead>
<tbody>
<tr>
<td></td>
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<table>
<thead>
<tr>
<th>PERSON PLACING ORDER</th>
<th>PHONE</th>
<th>FAX</th>
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<table>
<thead>
<tr>
<th>SHIPPING ADDRESS</th>
<th>CITY</th>
<th>STATE</th>
<th>ZIP</th>
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</thead>
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<tr>
<td>4319 Marlena St.</td>
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## ORDER INFORMATION

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>SHIPMENT SCHEDULE</th>
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<tbody>
<tr>
<td></td>
<td>STANDARD</td>
</tr>
<tr>
<td></td>
<td>QUICK SHIP</td>
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</table>

- ALDER, SELECT
- MAPLE, HARD, SELECT
- PAINT GRADE
- ALDER, KNOTTY "RUSTIC"  
- MAPLE, SOFT, SELECT
- PAINT GRADE (MDF PANEL)
- BEECH, SELECT  
- POPLAR, NATURAL
- CHERRY, SELECT  
- RED OAK, SELECT

## MATERIAL SHIPMENT SCHEDULE

- ALDER, SELECT
- MAPLE, HARD, SELECT
- PAINT GRADE
- ALDER, KNOTTY "RUSTIC"  
- MAPLE, SOFT, SELECT
- PAINT GRADE (MDF PANEL)
- BEECH, SELECT  
- POPLAR, NATURAL
- CHERRY, SELECT  
- RED OAK, SELECT

### DOOR TYPE

- D=DOOR
- GP=GLASS PANEL/FRAME
- LS=LAZY SUSAN DOOR
- AP=FRAMED APPLIANCE*
- W=WAINSCOT DOOR

### PROFILE

- PANEL
- FRAME

### QTY

- P F

### WIDTH

- NEAREST 1/16"
- NEAREST 1/16"

### HEIGHT

- 4=4 LITE
- 6=6 LITE
- 9=9 LITE
- N=NONE

### MULLION LITES

- VERTICAL
- HORIZONTAL

### GRAIN DIRECTION

- V=V-GROOVE
- B=BEADED
- N=NONE

### CENTER PANEL ROUTING

- P01 OR P08 ONLY
- H=HORIZONTAL
- N=NONE

### FACE ROUTING SPACING

- 1-1/2" CENTER
- 3" CENTER
- N=NONE

### MULLION CENTER RAIL PLACEMENT

- SPECIFY THE SPLIT: EX 50/50 OR 40/60
- 1ST # IS UPPER PANEL
- 2ND # IS LOWER PANEL

### ENTER TAB:

- CHOOSE FROM -4MM – +6MM
- N=NO BORING

---

* FOR FRAMED APPLIANCE DOORS, PLEASE SPECIFY IF THE HANDLE IS ON THE LEFT, RIGHT, TOP, OR BOTTOM.

---

SEE FORM 2 FOR DRAWER FRONTS
**GENERAL INFORMATION**  (Complete this portion in its entirety. Please Print)

<table>
<thead>
<tr>
<th>COMPANY NAME</th>
<th>CUSTOMER NUMBER</th>
<th>P.O. NUMBER</th>
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</table>

**ORDER INFORMATION**

**DRAWER TYPE**
- DF=5 PC DRAWER FRONT
- SDF=SLAB DRAWER FRONT

<table>
<thead>
<tr>
<th>PROFILE</th>
<th>QTY</th>
<th>WIDTH</th>
<th>HEIGHT</th>
<th>GRAIN DIRECTION</th>
<th>CENTER PANEL</th>
<th>FACE ROUTING</th>
<th>FACE ROUT SPACING</th>
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<tr>
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<td># OF DRAWER FRONTS</td>
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<td>NEAREST 1/16&quot;</td>
<td>V=VERTICAL</td>
<td>H=HORIZONTAL</td>
<td>P01 ONLY</td>
<td>V=V-GROOVE</td>
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**MATERIAL**
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- MAPLE, HARD, SELECT
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- ALDER, KNOTTY “RUSTIC”
- MAPLE, SOFT, SELECT
- PAINT GRADE (MDF PANEL)
- BEECH, SELECT
- POPLAR, NATURAL
- CHERRY, SELECT
- RED OAK, SELECT

**SHIPPMENT SCHEDULE**
- STANDARD
- QUICK SHIP

**SEE FORM 1 FOR CABINET DOORS**
**GENERAL INFORMATION** (Complete this portion in its entirety. Please Print)

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**DOVETAIL DRAWER BOX INFORMATION**

<table>
<thead>
<tr>
<th>SPECIES (SEE BOTTOM FOR HEIGHT OPTIONS)</th>
<th>FINISH</th>
<th>BOTTOM</th>
<th>ASSEMBLY</th>
<th>NOTCH FOR UNDERMOUNT SLIDES</th>
<th>LASER BRANDED</th>
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<tbody>
<tr>
<td>1/2&quot; BALTIC BIRCH PLYWOOD</td>
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<tr>
<td>1/2&quot; EDGE BANDED PLYWOOD</td>
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<td></td>
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<td></td>
<td>YES</td>
</tr>
<tr>
<td>5/8&quot; FLEUR-DE-LIS</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5/8&quot; HARD MAPLE</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5/8&quot; ASPEN</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5/8&quot; WHITE BIRCH</td>
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**DIMENSIONS**

<table>
<thead>
<tr>
<th>TYPE</th>
<th>DRAWER</th>
<th>ROLLOUT</th>
<th>HIGH-BACK</th>
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**HEIGHT OPTIONS**

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<th>High-Back</th>
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<tr>
<td>3.0&quot;</td>
<td>5.0&quot; 9.0&quot; 12.0&quot;</td>
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</tr>
<tr>
<td>3.5&quot;</td>
<td>6.0&quot; 10.0&quot;</td>
<td>9.0&quot;</td>
</tr>
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Due to the customized nature of drawer boxes, Hardware Resources is unable to accept returns for drawer box orders. Changes to or cancellation of an order already in production may not be possible. Please contact our Customer Service Department at 1-800-463-0660 to check the status of your order.

Signature: ___________________________ Date: ___________________________
**GENERAL INFORMATION** (Complete this portion in its entirety. Please Print)

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**COMPANY NAME**

**CUSTOMER NUMBER**

**P.O. NUMBER**

---

**BRAND INFORMATION** (Complete this portion as you want your information to appear on your laser branded boxes)

<table>
<thead>
<tr>
<th>LINE 1: COMPANY NAME</th>
<th>LINE 2: ADDRESS OR LOCATION</th>
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<table>
<thead>
<tr>
<th>LINE 3: PHONE NUMBER</th>
<th>LINE 4: WEB ADDRESS</th>
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**FONT OPTIONS** (Choose one)

- Font 1
- Font 2
- Font 3
- Font 4
- Font 5
- Font 6
- Font 7
- Font 8

ABC Cabinets
800-123-4567

ABC Cabinets
800-123-4567

ABC Cabinets
800-123-4567

ABC Cabinets
800-123-4567

ABC Cabinets
800-123-4567

ABC Cabinets
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800-123-4567

ABC Cabinets
800-123-4567

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Actual dimensions of brand are 1.5" tall x 6" long maximum. Brand is placed on the front left inside edge of each box in your order. Minimum box height for branding is 3". Not available on high-back rollout boxes.
Founded in 1990, Hardware Resources is headquartered in Bossier City, Louisiana, with manufacturing plants in Louisiana and in China.

Hardware Resources is a leading manufacturer for the kitchen and bath industry, founded on the principle of selling our products direct, business to business, providing greater efficiency, faster delivery, outstanding service, and value pricing.

1-3 day delivery from our 5 company owned regional warehouses
99% of orders ship within 24 hours (unless custom build-to-order)

Your #1 Manufacturer of Quality Products for the Kitchen Cabinet Industry:

Our Goals in Servicing our Customers:
- Realize our customers are our reason for being here
- It takes months to develop a customer and seconds to lose one
- Always be courteous and polite during each customer contact
- Always do more than is expected when handling a customer’s problem
- Never promise more than we can deliver
- Provide patented features and products exclusively to our customers
- Continually look for new ways to improve quality and add value to products our customers purchase